



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D2230-3****Job Sheet 190241****Part No:** D2230-3**Job Qty:** 50 pcs**Part Name:** Mounting Lug**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/6/19**Job Tracking No:****Due Date:** 3/6/19**Created By:** Patrick Lussier**Type:** Stock**Description:****Note:** D2230 REV.G IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS**Ship Via:****Bill of Materials****Job Routing**

| Op No | Operation                     | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off    |
|-------|-------------------------------|--------|------------|----------|-----------|---------|------------------------|-----------|-------------|
|       |                               |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |             |
| 90    | Purchasing                    | 50 pcs | 3/6/19     | 3/6/19   | 0.00      | 0.00    | Purchasing - 1         | OP        | FEB 14 2019 |
|       |                               |        |            |          |           |         | Purchasing - 2         |           |             |
|       |                               |        |            |          |           |         | Purchasing - 3         |           |             |
| 120   | Packaging 2-1 - Receive - B4B | 50 pcs | 3/6/19     | 3/6/19   | 0.00      | 0.00    | Packaging 2 - 1 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 2 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 3 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 5 - B4B  | DP        | FEB 14 2019 |
|       |                               |        |            |          |           |         | Packaging 2 - 4 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 6 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 7 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 8 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 9 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 10 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 11 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 12 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 13 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 14 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 15 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 16 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 17 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 18 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 19 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 20 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 21 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 22 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 23 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 24 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 25 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 26 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 27 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 28 - B4B |           |             |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No:** S153673**Part:** D2230-3**Job No:** 190241**Serial No/Batch:** S153673**Revision:** G**Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 02/14/19

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|     |                             |        |        |                        |                        |
|-----|-----------------------------|--------|--------|------------------------|------------------------|
|     |                             |        |        | Packaging 2 - 29 - B4B |                        |
|     |                             |        |        | Packaging 2 - 30 - B4B |                        |
|     |                             |        |        | Packaging 2 - 31 - B4B |                        |
|     |                             |        |        | Packaging 2 - 32 - B4B |                        |
|     |                             |        |        | Packaging 2 - 33 - B4B |                        |
|     |                             |        |        | Packaging 2 - 34 - B4B |                        |
|     |                             |        |        | Packaging 2 - 35 - B4B |                        |
|     |                             |        |        | Packaging 2 - 36 - B4B |                        |
| 130 | QC 6                        | 50 pcs | 3/6/19 | 0.00 0.00              | QC 6 - 38              |
|     |                             |        |        |                        | QC 6 - 42              |
|     |                             |        |        |                        | QC 6 - 9               |
|     |                             |        |        |                        | QC 6 - 68              |
|     |                             |        |        |                        | QC 6 - 61              |
| 180 | Packaging 3-1 - Stock - B4B | 50 pcs | 3/6/19 | 0.00 0.00              | Packaging 3 - 1 - B4B  |
|     |                             |        |        |                        | Packaging 3 - 2 - B4B  |
|     |                             |        |        |                        | Packaging 3 - 3 - B4B  |
|     |                             |        |        |                        | Packaging 3 - 4 - B4B  |
|     |                             |        |        |                        | Packaging 3 - 5 - B4B  |
|     |                             |        |        |                        | Packaging 3 - 6 - B4B  |
|     |                             |        |        |                        | Packaging 3 - 7 - B4B  |
|     |                             |        |        |                        | Packaging 3 - 8 - B4B  |
|     |                             |        |        |                        | Packaging 3 - 9 - B4B  |
|     |                             |        |        |                        | Packaging 3 - 10 - B4B |
|     |                             |        |        |                        | Packaging 3 - 11 - B4B |
|     |                             |        |        |                        | Packaging 3 - 12 - B4B |
|     |                             |        |        |                        | Packaging 3 - 13 - B4B |
|     |                             |        |        |                        | Packaging 3 - 14 - B4B |
|     |                             |        |        |                        | Packaging 3 - 15 - B4B |
|     |                             |        |        |                        | Packaging 3 - 16 - B4B |
|     |                             |        |        |                        | Packaging 3 - 17 - B4B |
|     |                             |        |        |                        | Packaging 3 - 18 - B4B |
|     |                             |        |        |                        | Packaging 3 - 19 - B4B |
|     |                             |        |        |                        | Packaging 3 - 20 - B4B |
|     |                             |        |        |                        | Packaging 3 - 21 - B4B |
|     |                             |        |        |                        | Packaging 3 - 22 - B4B |
|     |                             |        |        |                        | Packaging 3 - 23 - B4B |
|     |                             |        |        |                        | Packaging 3 - 24 - B4B |
|     |                             |        |        |                        | Packaging 3 - 25 - B4B |
|     |                             |        |        |                        | Packaging 3 - 26 - B4B |
|     |                             |        |        |                        | Packaging 3 - 27 - B4B |
|     |                             |        |        |                        | Packaging 3 - 28 - B4B |
|     |                             |        |        |                        | Packaging 3 - 29 - B4B |
|     |                             |        |        |                        | Packaging 3 - 30 - B4B |
|     |                             |        |        |                        | Packaging 3 - 31 - B4B |
|     |                             |        |        |                        | Packaging 3 - 32 - B4B |
|     |                             |        |        |                        | Packaging 3 - 33 - B4B |
|     |                             |        |        |                        | Packaging 3 - 34 - B4B |
|     |                             |        |        |                        | Packaging 3 - 35 - B4B |
|     |                             |        |        |                        | Packaging 3 - 36 - B4B |
| 190 | QC 21 - SA                  | 50 pcs | 3/6/19 | 0.00 0.00              | QC 21 - SA - 21        |
|     |                             |        |        |                        | QC 21 - SA - 70        |
|     |                             |        |        |                        | QC 21 - SA - 53        |

DAS  
40  
9-89

DAS  
9  
9-89

19/08/21

ST-521  
FEB 21 2019

DAS  
21  
9-89  
FEB 22 2019

Part Op 90 - (Purchasing) Issue P/O to Metec : \_\_\_\_\_ Manufacture as per (Purchasing) dwg C of C is required  
 Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach  
 130 - (QC6- All purchased or subcontracted products)  
 180 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
 190 - (QC21- Final Inspection - Work Order Release) Original B/N is 148845 - w/o was closed and costed D2230-3  
 D2230-3

x 50 h mws 06 Feb 2019.

| Job BOM                            |                |                      |               |           |
|------------------------------------|----------------|----------------------|---------------|-----------|
| Part / Item                        | Component Name | Quantity             | Operation     | Container |
| D2230-3P                           | Lug            | 50 pcs (1 ea)        | 90-Purchasing | 5153664   |
| D2423                              | Lug Extrusion  | 3.4150 ft (.0683 ea) | 90-Purchasing | 3153671   |
| Job Allocations                    |                |                      |               |           |
| Operation                          | Component Part | Required             | Inventory     | Allocated |
| 90-Purchasing                      | D2230-3P       | 50                   | 0             | 0         |
|                                    | D2423          | 3                    | 469           | 0         |
| Part Specifications                |                |                      |               |           |
| Specifications could not be found. |                |                      |               |           |

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Dart Aerospace Ltd.  
1270 Aberdeen St  
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Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042518



**Supplier:** MEM001-VC  
Metec Metal Technology Inc.  
20 Terry Fox Drive PO Box 781  
Vankleek Hill  
ON  
K0B 1R0 Canada  
Phone: 613 678 3957  
Fax: 613 678 3956

**Attention:** Walz, Shigi

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO042518  
**PO Date:** 2/6/19  
**Due Date:** 2/20/19  
**Purchase Order**  
**Revision:**  
**Revision Date:**  
**Ship-To Contact:** Phone:

**Via:** Ground  
**Pymt Terms:** Net 60  
**Freight Terms:**  
**Special Comments:**

### Items

| Line Item           | Job    | Part     | Supplier Part No | Item No | Description                                                                | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD)  | Extended Price |
|---------------------|--------|----------|------------------|---------|----------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|-------------------|----------------|
| 1                   | 190240 | D2230-3P |                  |         | Lug<br>As Per Dwg<br>D2230 Rev. G<br>Alodine and<br>Paint as per<br>QSI005 | Firmed | -       | 2/20/19  | 50 pcs         | 0 pcs             | 50 pcs  | \$14.90/pcs       | \$745.00       |
| 2                   | 190241 | D2230-3P |                  |         | Lug<br>As Per Dwg<br>D2230 Rev. G<br>Alodine and<br>Paint as per<br>QSI005 | Firmed | -       | 3/6/19   | 50 pcs         | 0 pcs             | 50 pcs  | \$14.90/pcs       | \$745.00       |
| <b>Grand Total:</b> |        |          |                  |         |                                                                            |        |         |          |                |                   |         | <b>\$1,490.00</b> |                |

### Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

#### Procurement Quality Clauses

A005 RIGHT OF ENTRY  
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)  
A012 CHEMICAL AND PHYSICAL TEST REPORTS  
A016 PERSONNEL QUALIFICATION  
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)  
A026 CERTIFICATION OF MATERIAL CONFORMANCE  
A041 QUALITY MANAGEMENT SYSTEM  
A042 DART NOTIFICATION BY SUPPLIER  
A043 RETENTION OF QUALITY DOCUMENT  
  
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM  
A049 SUPPLIER AWARENESS

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**METAL TECHNOLOGY INC.****www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956**

### Packing List

**Bill** Dart Aerospace Ltd.  
**To:** 1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

**Ship** Dart Aerospace Ltd.  
**To:** 1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

Patrick Lussier

**Shipment No:** 24633  
**Shipment Date:** 08-Feb-2019  
**Ship Via:** Pick up at METEC  
**Order Number:** 3463  
**Order Date:** 02/08/19

**Customer Code:** DART  
**Phone:** (613) 632-9577  
**PO Number:** PO042518 ✓  
**Terms:** Net 60 Days

| ----- Quantity ----- |             |                |            |                 |             |                                                                  |                 | Job           |
|----------------------|-------------|----------------|------------|-----------------|-------------|------------------------------------------------------------------|-----------------|---------------|
| <u>Item</u>          | <u>Open</u> | <u>Shipped</u> | <u>B/O</u> | <u>Canceled</u> | <u>Unit</u> | <u>Description</u>                                               | <u>Revision</u> | <u>Number</u> |
| 1                    | 50          | 50 ✓           | 0          | 0               | EA          | DART-D2230-3P Mounting Lug<br>alodined and painted as per QSI005 | G               | 3463-01       |
| 2                    | 50          | 50 ✓           | 0          | 0               | EA          | DART-D2230-3P Mounting Lug<br>alodined and painted as per QSI005 | G               | 3463-02       |

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By  
Patrick Lussier



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 [metec@metec.ca](mailto:metec@metec.ca)

## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

SHIPPED TO:

same

| Quantity | Part Number | Part Name    | Dwg Rev.# | Material Batch # | Paint Batch # | P.O. Number |
|----------|-------------|--------------|-----------|------------------|---------------|-------------|
| 100      | D2230-3     | Mounting Lug | G         | B101186          | 30539/30654   | 42518       |

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, February 10, 2019